WHAT IS TDS?

Total Dissolved Solids (TDS) are the total amount of inorganic elements, including minerals, salts, or metals dissolved in water, other than the pure water molecules (H2O) and suspended solids. A TDS meter works by measuring the total amount of mobile charged ions dissolved in a given volume of water, expressed in total quantity as parts per million (ppm), or in weight as mg/liter. TDS is directly related to the purity of water and the quality of water purification systems. TDS affects everything that consumes, lives in, or uses water, whether organic or inorganic, for better or for worse. For people, a lower TDS level in drinking water is typically preferred.

The U.S. EPA's Secondary Regulations for drinking water advise a maximum contamination level of 500 ppm for TDS.

Reverse Osmosis (RO) systems work by filtering the tap water and rejecting the wastewater. You can determine your system's effectiveness by calculating the percent rejection rate.

HOW TO CALCULATE PERCENT REJECTION

((Tap TDS - RO TDS) ÷ (Tap TDS)) x 100 = Percent Rejection

Example: Tap TDS = 352 ppm and RO TDS = 18 ppm. Percent rejection = 94.9%.

Contact the manufacturer of your system to determine the minimum percent rejection levels and when to change the filter or membrane.

Please contact the manufacturer of your water system for recommended TDS levels.

TROUBLESHOOTING

Issue	Potential Solution(s)
Err display (error)	The sensor cable is unplugged. Open the back panel and connect the cable securely.
oor display (out of range)	1. The water is out of the monitor's TDS range
Incorrect readings	Re-calibrate the monitor. Change the batteries.
b⊟E display (low batteries)	1. Change the batteries.
The "OUT" reading is higher than the "IN" reading	Check your connections. The sensors may be reversed.

WARRANTY

This product is warranted to the purchaser against material and workmanship for one (1) year from the date of purchase.

What Is covered: Repair, parts, labor, or replacement at the Company's option. Transportation charges for repaired or new product to be returned to the purchaser.

What is not covered: Transportation charges for the defective product to be sent to the Company. Any consequential damages. incidental damages, or incidental expenses, including damages to property. This includes damages from abuse or improper maintenance such as tampering, wear and tear. water damage, or any other physical damage. This product is not waterproof and should not be fully submerged in water. Products with any evidence of such damage will not be repaired nor replaced.

To obtain warranty service, please contact 800.383.2777 or email Warranty@HMDigital.com to receive further instructions. Before sending the product back to us, please include the following below,

Your name

- Phone number/ Address
- Description of problem
- · Proof of purchase, must include Date

*If a returned product does not include the above-mentioned items, the Company reserves the right to refuse warranty service.

Implied Warranties: Any Implied warranties: including implied warranties of merchantability and fitness for a particular purpose, are limited in duration to five years from the date of purchase. Some states do not allow limitations on how long an implied warranty lasts, so the above limitation may not apply to you. To the extent any provision of this warranty is prohibited by federal and state law and cannot be preempted, it shall not be applicable. This warranty gives you specific legal rights, and you may also have other rights, which vary from state to state.

NOTE: Warranties are product-specific. Third-party products and products deemed by HM Digital as "accessories" are not covered under warranty. Third-party products include, but are not limited to, batteries, fittings, and adhesives.

HMDigital.com info@HMDigital.com

Designed in USA and Korea An ISO-9001 Certified Company

COMMERCIAL DUAL INLINE TDS MONITOR

model DM-3

USER'S GUIDE



Measure the TDS levels of two different water lines, such as the tap water and filtered water, at any time.

The DM-3 is an ideal monitor to know if a filter cartridge, resin cartridge, or membrane is functioning effectively. Install the DM-3 so you'll always know how a water filtration or purification system is performing.

Useful link for more information

More information on our website HMDigital.com



SPECIFICATIONS

Ranges:

uS: 0 ~ 9999 uS ppm: 0~5000 ppm mS: 0 ~9.99mS ppt: 0~5.00ppt

Resolutions:

uS: 0.1uS (0.0 ~ 99.9) **ppm:** 1.0ppm $(0.0 \sim 99.9)$ 1uS (100 ~ 999) 1ppm (100 ~ 999) 10uS (1000 ~ 9990) 10ppm (1000 ~ 5000) **ppt**: 0.01ppt (0.00 ~ 5.00) **mS**: 0.01mS $(0.00 \sim 9.99)$

Display: Backlight LCD

Accuracy: ± 2% (of the reading)

ATC: 0.0 ~ 60.0°C

TDS Conversion Factor: NaCl (avg. of 0.5)

Sensor Cable Length: 1.2m / 3.9ft Power Source: 2 x AA Batteries

Base Unit Dimensions: 11.6 x 1.9 x 7.0cm / 4.6 x 0.7 x 2.8"

Base Unit Weight: 225g / 8oz(with Batteries)



CARE AND MAINTENANCE

Very little care is necessary for your DM-3.

- Never touch the sensor pins, as skin oils may adversely affect the TDS measurement.
- To clean the sensor pins, clean with rubbing alcohol and let air dry.
- Avoid removing the fittings, as doing this often may strip the plastic off the sensor and potentially cause a leak
- If you notice the readings are off from what they should be, replace the batteries or re-calibrate.

Avoid removing the fittings from the sensors. Excessive removal and insertion of the fittings could ultimately scratch the sensor and potentially cause leakage.

INSTRUCTIONS

The DM-3 can be configured in a variety of ways, depending upon your needs, Typically, the IN line (LINE 1) is connected to the source (tap) water, and the OUT line (LINE 2) is connected to the product (filtered) water. The DM-3 can also be configured with multiple systems, such as an RO/DI combination, as well as with HM Digital's Single Inline TDS Monitor (model SM-1).

INSTALLATION

To install the DM-3 to a water purification or filtration system:

- 1. Insert the white sensors fully into the bottom of the T-fittings.
- 2. Orient the sensor pins so that they are perpendicular to the direction of the T-fitting. The water should flow over both pins equally. (You should be able to see both pins of you look through the fitting.) See illustration #1 below.
- 3. Disconnect the water source.
- 4. Snip the source (tap) water tube at a point between the source and the filter. Insert both ends of the tube into the top of the IN line sensor's T-fitting. See illustration #2.
- 5. Snip the product (filtered) water tube at a point between the filter and a dispenser, Insert both ends of the tube into the top of the OUT line sensor's T-fitting. See illustration #2.
- 6. The DM-3 monitor can be attached anywhere on or near the water system using the mounting bracket (which can be secured by screws or adhesive tape).
- 7. Reconnect the water source. Your monitor is now ready for use.

NOTE: Consult a professional plumber for specific bracket or connection questions.

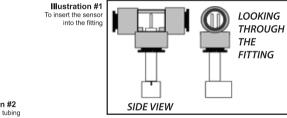
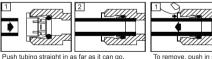


Illustration #2 To insert the tubing into the fitting



To remove, push in small collet and pull the tubing out.

CHANGING THE BATTERIES

- 1. To replace the batteries, unscrew the four metal screws on the rear of the unit and remove the back panel.
- 2. Remove the old batteries.
- 3. Replace both batteries with two fresh AA batteries. Ensure the polarity is correct.
- 4. Close the back panel and replace the screws. You will not need to recalibrate.

USAGE

- 1 Press the "POWER" button
- 2 Determining filter effectiveness depends on your particular system. For an RO system. for example, compare the IN water TDS levels with the OUT water TDS.
- 3. Press the "backlight" button to turn on the backlit funtion of the screen. The screen light will turn off after 10 seconds to conserve battery.

CALIBRATION

Your monitor was factory calibrated to 342 ppm (NaCl). This level is suitable for most tap water/filtered water applications, so it is ready to use out of the box. However, you may need to re-calibrate based on your needs, as well as from time-to-time to ensure the best results. To calibrate:

- 1. Connect the water tubes to the T-fitting as shown on the diagram below. The water tubes connected to the fitting must be 'IN' water (Before RO filter) NOT the product 'OUT' water. When calibrating, the TDS of water you are calibrating to must be over 10. ppm. Insert the sensor you wish to calibrate in the T-fitting. Ensure the orientation of the sensor to the fitting is correct, as shown in illustration #1.
- 2. Let the water flow in the tubes to allow the sensor to measure and calibrate.
- 3. Measure TDS of the water with a handheld TDS meter to determine the TDS of the water flowing in the tubes as shown in the diagram below. Make a note of the TDS reading as this will be the TDS value you will be calibrating your monitor. (illustration #3)
- 4. Turn on the Monitor.
- Put the sensor to be calibrated into the solution.
- 6. Press and hold the [CAL] button for five seconds to display calibration mode.
- 7. Select between "L1" (LINE 1) and L2 (LINE 2) by pressing the [CAL] button. Confirm by pressing [ENTER] button.
- 8. The measurement value will flash on the display. After adjusting the value with the [▲] and [▼] buttons, press the [ENT] button to start the calibration.(You can cancel the calibration by pressing the power button twice during the calibration process.)
- 9. [End] will display when the calibration is completed.

